

Production of α -amylase by *Bacillus licheniformis* in submerged fermentation

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Bacillus licheniformis M₂₇ was grown in culture medium at 42°C and pH 7.0 while shaking at 100rpm. The culture medium contained (gl⁻¹) soluble starch, 2.0; diammonium hydrogen phosphate, 2.0; potassium chloride, 0.5; magnesium sulphate, 0.5; yeast extract 2.0 and peptone 2.0. Maximum α -amylase was produced (52.9 μ mol/ml/min) at 48h in the above medium. When Tween 80, Tween 20 or glycerol 1% (v/v) was added to the culture medium 172%, 139% and 15% of α -amylase activities respectively were obtained compared to the control. As Tween 80 gave the maximum activation, it was decided to incorporate Tween-80 into the culture medium and the medium was named as M₁. The soluble starch present in the medium M₁ was replaced with either potato or manioc starch (2gl⁻¹) and the α -amylase activities obtained were 83% and 78% of that of the medium M₁. When different amounts of potato and manioc starch were added to the medium M₁ instead of soluble starch, the media containing 1, 2 and 4gl⁻¹ potato starch gave α -amylase activities of 96%, 82% and 53% of that of medium M₁, whereas in the culture media containing 2 and 5gl⁻¹ manioc starch, 105% and 64% α -amylase activities respectively were obtained to that of the medium M₁. Maximum α -amylase was produced (135.9 μ mol/ml/min) at 52h in the medium containing 2gl⁻¹ manioc starch. As potato is comparatively expensive to manioc it was decided to substitute manioc starch (2gl⁻¹) for soluble starch in the medium M₁. When the soluble starch in the medium M₁ was substituted with cellulose 1gl⁻¹ or cellulose and glucose each of 1gl⁻¹ the α -amylase activities obtained were 82 and 93% respectively compared to medium M₁. Thus the *B. licheniformis* M₂₇ prefers manioc starch to produce α -amylase. However the culture medium needs further investigation.