

COMPARISON OF THE PERFORMANCE OF *LACTOBACILLUS DELBRECUKII* IN FED-BATCH AND REPEATED BATCH PROCESSES

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Lactic acid production by *L. delbrueckii*, was studied in fed-batch and repeated batch processes. In both cases the bacteria was grown in whey supplemented with glucose or glucose and nitrogen sources, at room temperature in static culture while maintaining the pH between 5.0 and 6.5. In fed-batch process, where the control had only whey containing 30g l^{-1} total sugar, lactic acid production reached a maximum of 15.5g l^{-1} at 48h. When whey medium was supplemented with yeast extract (20g l^{-1}) or $(\text{NH}_4)_2\text{SO}_4$ (10g l^{-1}) lactic acid production reached a maximum of 24.5g l^{-1} at 48h and 23g l^{-1} at 60h respectively. When the above fermentation medium was supplemented with a total of 40g l^{-1} glucose being added equally in two instalments at 36h and 96h of fermentation, the lactic acid production further increased to 35g l^{-1} (120h) in $(\text{NH}_4)_2\text{SO}_4$ containing medium and 56g l^{-1} (168h) in yeast extract containing medium. In the above experiment instead of glucose supplementation at 36 and 96h, supplementation of glucose and nitrogen sources at 36, 84 and 144h further increased the lactic acid production to 74g l^{-1} in $(\text{NH}_4)_2\text{SO}_4$ containing medium and 80g l^{-1} in yeast extract containing medium at 196h. In the repeated batch process whey medium contained 30g l^{-1} total sugar and was supplemented with either $(\text{NH}_4)_2\text{SO}_4$ (10g l^{-1}) or a combination of yeast extract (5g l^{-1}) and $(\text{NH}_4)_2\text{SO}_4$ (7.5g l^{-1}). As fermentation progressed and when the total sugar decreased to 10g l^{-1} , 50% of the spent medium was removed and replaced with their respective media containing either total sugar (50g l^{-1}) and $(\text{NH}_4)_2\text{SO}_4$ (13.0g l^{-1}) or total sugar (50g l^{-1}) and a combination of yeast extract (6.6g l^{-1}) and $(\text{NH}_4)_2\text{SO}_4$ (9.8g l^{-1}) to maintain total sugar at 30g l^{-1} and elemental nitrogen level at 0.31% (w/v). The medium supplemented with $(\text{NH}_4)_2\text{SO}_4$ was replaced thrice at 36, 96 and 144h and lactic acid content in this spent medium was 18, 23 and 35g l^{-1} . Similar results were obtained in the whey medium supplemented with a combination of yeast extract and $(\text{NH}_4)_2\text{SO}_4$. The total lactic acid produced in fed-batch process at 196h was 14.8g in 200ml spent medium (74g l^{-1}) and in the repeated batch process at 196h was 11.6g in 500ml spent medium (23.2g l^{-1}). These results show that lactic acid production in fed-batch process was better than that of repeated batch process under these experimental conditions.